MIDEX Pre-Phase A Meetings

Safety, Reliability, & Quality Assurance Handout

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- SR&QA effort is controlled by MIDEX AO, EPL Reference Document #32, containing both Requirements & Guidelines.
 - Page 7, Par. 2.1 discusses EXP Program Office & PI joint effort to define best mix of roles and responsibilities for SR&QA execution.
 - Mission Definition & Requirements Agreement. (EPL Ref. #39)
 - Code 410/PI SR&QA Insight Agreement.
 - Signed by Phase C/D Contract, and a condition for mission confirmation.
 - Defines Early the Inter-Institutional Partnering & Funding for SR&QA services.
 - Par. 2.1 requires Pls to implement a product assurance program consistent with ISO 9000 series ANSI/ASQC Q9001-1994, covering flight hardware, software & GSE.
 - ISO <u>registration not required</u>, but "<u>compliance</u>" is expected with the Standard's sections where it makes good engineering and programmatic sense, & <u>as necessary to meet Explorers ISO needs for PI Missions</u>.
 - PI SR&QA Program must meet MIDEX Safety, Reliability, and Quality Assurance Requirements, as published in AO Document #32.
 - PI Institution Quality Manual is deliverable for Explorers Program Office Review/Comment during Phase B.
 - Tailoring allowed in most assurance technology areas, <u>but</u> ...
 - The highly specialized discipline of System Safety, including the Range Safety effort, is dictated external to GSFC. Expert guidance through the process has always been needed by PI teams.

- The MIDEX SR&QA Requirements document also addresses Missions of Opportunity, LDB Missions, NSTS Payloads.
 - Permits further tailoring for reduced scope of MOs.
 - Shuttle proposers should refer to EPL Doc #34 for System Safety scope & resulting cost planning.
 - LDB Proposers to use Balloon Appendix to Document #32.
- MIDEX SR&QA document Highlights:
 - Requires Monthly Assurance Status Reports.
 - Requires supplier audits.
 - Requires a PI Failure Reporting System for Phase C/D/E.
 - Invokes Hi-Reliability Workmanship standards.
 - Requires flight Printed Wiring Board Coupon DPA by certified facility prior to population with flight EEE parts.

- Lays out Design Review Requirements.
 - Peer Review emphasis, with closed loop tracking of RFAs.
 - System level Review process now integrated with NASA independent Red Team functions via GSFC Quality Management System (QMS).
- Details specific System Safety program requirements and deliverables with process flow descriptions (EPL Docs. #33-36).
 - Magnitude of System Safety effort <u>must not be under-estimated</u>.
 - Allocate/identify roles & resources.
 - Start early.
 - GSFC can help in numerous ways.
- Minimum EEE Parts criteria per GSFC 311-INST-001, Rev- for Grade 3.
 - PI shall maintain and review Parts Lists with GSFC.
 - PI shall use an organized system to manage parts application, evaluation, and traceability.
 - GSFC PMC requires all GSFC managed missions to provide GIDEP
 Alert, NASA Advisory, and GSFC inter-project parts issue responses.

 Standard Materials and Processes program required, including Contamination Controls.

Reliability

- Risk assessments made and mitigation strategies identified.
- FMEAs at subsystem/box level.

Software

- Code to be structured, error free, and maintainable.
- Establish & document SW requirements, external interface specs, user guides.
- Internal (peer) and external software design reviews.
- Use of SW Quality Metrics & Complexity analyses to augment IV&V.

Verification

- Verification/test program to ensure all mission requirements are met.
- Documentation to include verification matrix, environments matrix, and test procedures.

- NIAT Requirements to be placed in CDRLs:
 - Red Team Component of Integrated System Level Reviews.
 - Reviewer expectations can exceed baseline review requirements.
 - Extended scope, detailed questions.
 - RFA trail & Failure Report closures thoroughly checked by Red Team.
 - NASA Policy is that Code 301 Chairs all System Level Reviews for PI Missions.
 - Significant Emphasis On Reliability Analysis:
 - Probabilistic Risk Assessment (PRA) Recommend Start in Ph A.
 - Fault Tree Analysis, Event Sequence Diagrams, etc.
 - FMEA @ <u>subsystem level</u>.
 - Identify all single string design features.
 - Failure Impacts/mitigation.
 - Tangible Continuous Risk Tracking & Management System.
 - PI Software QA effort and IV&V.
 - Each mission evaluated for SW Complexity/Reliability/Risk.
 - Determination of appropriate level of NASA IV&V Facility involvement via standardized criteria.
- Mission Success is GSFC Center Director's Ultimate Responsibility to NASA Administrator.